

# THERMAL STUDIES OF THE MAGNET QUENCHES OF THE SuperKEKB BEAM FINAL FOCUS SYSTEM

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## Abstract

Operation of SuperKEKB with eight superconducting final focus quadrupoles started from 2018, and now the electron and positron beams reached 1143 mA and 1460 mA, respectively, until June 2022. The peak luminosity achieved at  $4.678 \times 10^{-34} \text{ cm}^{-2}\text{s}^{-1}$  on June 8<sup>th</sup>, 2022. During four-year beam operation, the superconducting magnets in the beam interaction region experienced 171 quench events induced by the beams. For the quench events, the current sharing temperatures of the magnets at quench were studied and reported.

## INTRODUCTION

SuperKEKB [1] is the particle collider of electrons ( $e^-$ ) at 7 GeV (High Energy Ring: HER) and positrons ( $e^+$ ) at 4 GeV (Low Energy Ring: LER), and it is the innovative collider in the luminosity frontier using the “Nano-beam scheme” [2]. The beam colliding operation of SuperKEKB started in April 2018, and now the peak luminosity has reached  $4.678 \times 10^{-34} \text{ cm}^{-2}\text{s}^{-1}$ , and the beam currents of HER and LER achieved at 1143 mA and 1460 mA, respectively [3]. Figure 1 shows progress in the beam currents of HER and LER and the luminosity from February 2019 to June 2022.

During beam operation from May 2018 to June 2022, the superconducting (SC) magnets at the interaction region had 171 beam-induced quenches. The current sharing tempera-

ture ( $T_{cs}$ ) of the superconducting magnets at quenches was studied, and quench occurrence at the temperature is shown to the beam current.

## FINAL FOCUS SC MAGNET STSEM

### System Layout of the Final Focus System

The beam final focus system [4] consists of the 55 SC magnets. The 25 and 30 magnets were assembled in the left and right cryostats, QCS-L and QCS-R, respectively. Figure 2 shows the system layout of the SC magnets in the two cryostats. They are classified into three types of the SC magnets: 8 main quadrupole magnets, 43 corrector magnets and 4 compensation solenoid magnets, ESL and ESR1/2/3.

The  $e^-$  and  $e^+$  beams at IP are focused with doublets of main quadrupole magnets as shown by the red and blue boxes for LER and HER, respectively, in Figure 2. Each quadrupole magnet has four or five corrector magnets with it.

Table 1 shows the magnet parameters of the quadrupole and the corrector magnets assembled to the quadrupole magnets.

Table 1: Parameters of SC Quadrupole Magnets

Magnet	$G_{op}$ , T/m	$I_{op}$ , A	correctors
QC2RP	28.22	882.7	$a_1, b_1, a_2, a_3$
QC1RP	67.93	1601.1	$a_1, b_1, a_2, b_3, b_4$
QC1LP	67.82	1598.4	$a_1, b_1, a_2, b_4$
QC2LP	28.09	878.7	$a_1, b_1, a_2, b_4$
QC2LE	29.12	1001.4	$a_1, b_1, a_2, b_4$
QC1LE	72.29	1579.0	$a_1, b_1, a_2, b_4$
QC1RE	68.27	1491.0	$a_1, b_1, a_2, a_3$
QC2RE	30.84	1249.7	$a_1, b_1, a_2, a_3$

where  $G_{op}$  is the quadrupole field gradient by the operation current ( $I_{op}$ ). The values of  $I_{op}$  are the magnet current on May 15, 2024.

### QC1P/QC1E and Corrector Magnets

In 171 magnet quenches from May 2018, 144 events occurred in the QC1P (QC1LP/QC1RP) and QC1LE quadrupole magnets, and their corrector magnets ( $a_1, b_1, a_2$ ). These magnets locate at the closest position to the interaction point in HER or LER.

Figure 3 shows the cross sections of the QC1P and QC1E magnets. The QC1P has the three corrector magnets ( $a_1, b_1, a_2$ ) inside the magnet bore, and  $a_1, b_1, a_2$  are set from the inner most layer in the corrector magnet assembly. The  $b_4$  and  $a_3$  correctors are assembled on the periphery of the magnet collar. The QC1E has four corrector magnets ( $a_1, b_1, a_2, a_3$  or  $b_4$ ) inside the magnet bore.

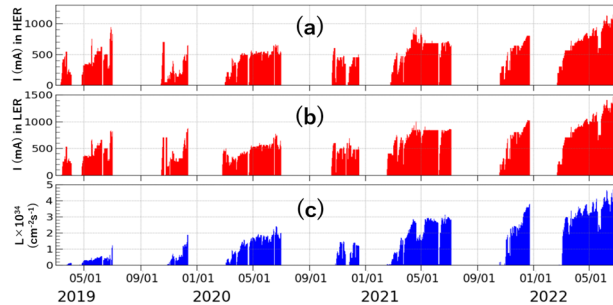


Figure 1: Progress of beam currents in HER (a), LER (b) and peak luminosity (c) from February 2019 to June 2022.

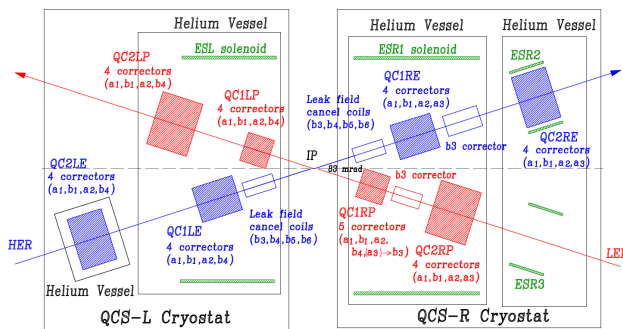


Figure 2: SuperKEKB final focus SC magnet system.

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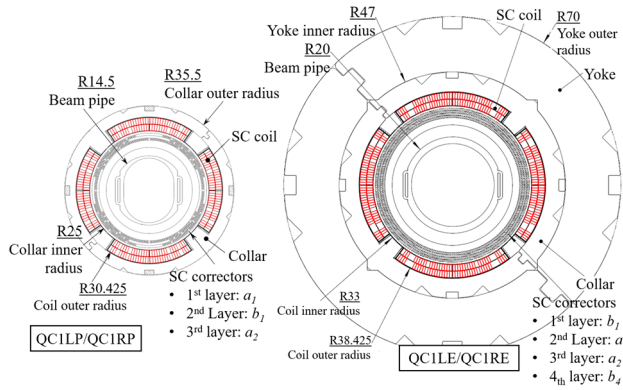


Figure 3: Cross section designs of the QC1P, QC1E and the corrector magnets.

## SUPERCONDUCTING MAGNET QUENCH HISTORY BY BEAMS

Figure 4 shows the number of quenched magnets by beam for a month from April 2018 to June 2022. In April 2018, the number of the quenched magnets was twenty-six because of no fine adjustment of the collimators.

During beam operation from May 2018 to June 2022 with tuning the collimators, the number of the quenched magnet by beams was 171. In June 2022, 25 magnets were quenched because of the sudden beam loss [5].

144 quench events occurred in the QC1P/ QC1RP, the QC1E and their  $a_1$ ,  $b_1$  and  $a_2$ .  $T_{cs}$  of these magnets was calculated with the following equations [6].

$$t = T / T_{c0}, \quad (1)$$

$$b = B / B_{c2}(T), \quad (2)$$

$$J_c = [C_0/B] b^\alpha (1-b)^\beta (1-t^{1.7})^\gamma, \quad (3)$$

where  $t$ : reduced temperature,  $b$ : reduced field,  $T_{c0}$ : maximum critical temperature at  $B=0$  [K],  $B_{c2}(T)$ : upper critical field [T],  $J_c(T,B)$ : critical current density [A/m<sup>2</sup>],  $C_0$ : normalization constant,  $\alpha=0.65$ ,  $\beta=1.0$ ,  $\gamma=2.3$ .

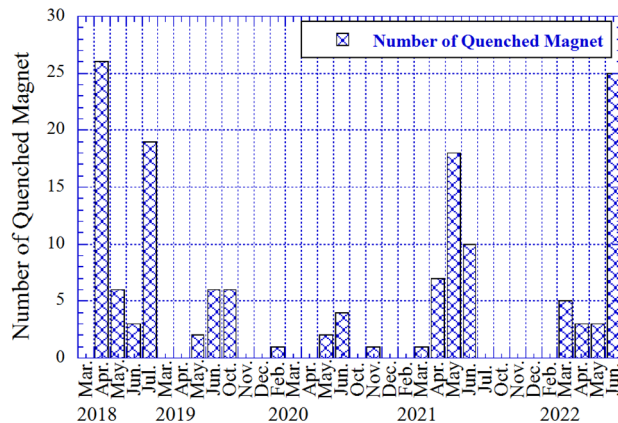


Figure 4: Number of quenched magnets by beams for a month.

For calculating  $T_{cs}$ , we use the NbTi cable short sample data as the critical current ( $I_c$ ) = 3170 A at 4.22 K and 5T for the QC1P and QC1E cable and  $I_c$  = 154 A at 4.22 K and 4 T for the corrector cable.

Figure 5 shows the calculated  $T_{cs}$  for the quenched magnet shown by the red symbols, and for comparison, the  $T_{cs}$  of the non-quenched magnet in the same magnet-corrector assembly is shown in the same plot by the blue symbols.

$T_{cs}$  of QC1P/QC1RP is below 6 K, and the magnets quenched over the beam current over 450 mA.  $T_{cs}$  of QC1E is 6.6 K, and five quench events were observed. When the HER beam current was 670 mA and the  $b_1$  magnet quenched in QC1E, QC1E did not quench.

$T_{cs}$  of the corrector magnets is in the range from 6.9 K to 8.0 K. In case that  $T_{cs}$  was higher than 7.5 K, the corrector magnets were insensitive to quench over the beam currents until June 2022.

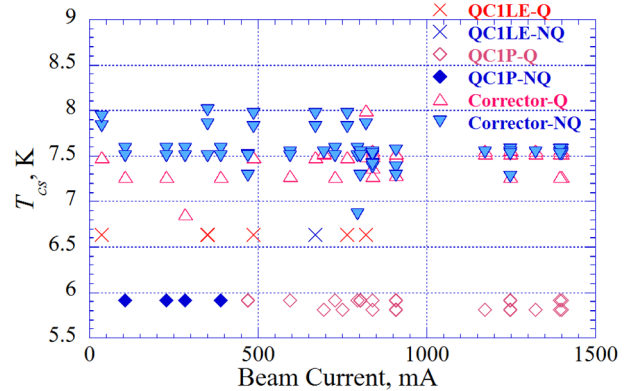


Figure 5: Current sharing temperature versus

## CONCLUSION

Beam operation of SuperKEKB with the final focus superconducting magnets started from April 2018. During the operation period from May 2018 to June 2022, 171 quench events induced by beams were observed, and 144 events occurred in the QC1P and QC1E quadrupole magnets, and their corrector magnets.

From the  $T_{cs}$  studies of 144 events, the corrector magnets of which  $T_{cs}$  was higher than 7.5 K were insensitive to quench for the beam currents up to 1143 mA for HER and 1460 mA for LER.

## REFERENCES

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