

Figure 3: Cross section designs of the QC1P, QC1E and the corrector magnets.

SUPERCONDUCTING MAGNET QUENCH HISTORY BY BEAMS

Figure 4 shows the number of quenched magnets by beam for a month from April 2018 to June 2022. In April 2018, the number of the quenched magnets was twenty-six because of no fine adjustment of the collimators.

During beam operation from May 2018 to June 2022 with tuning the collimators, the number of the quenched magnet by beams was 171. In June 2022, 25 magnets were quenched because of the sudden beam loss [5].

144 quench events occurred in the QC1LP/ QC1RP, the QC1LE and their a_1 , b_1 and a_2 . T_{cs} of these magnets was calculated with the following equations [6].

$$t = T / T_{c0}, \quad (1)$$

$$b = B / B_{c2}(T), \quad (2)$$

$$J_c = [C_0/B] b^\alpha (1-b)^\beta (1-t^{1.7})^\gamma, \quad (3)$$

where t : reduced temperature, b : reduced field, T_{c0} : maximum critical temperature at $B=0$ [K], $B_{c2}(T)$: upper critical field [T], $J_c(T, B)$: critical current density [A/m^2], C_0 : normalization constant, $\alpha=0.65$, $\beta=1.0$, $\gamma=2.3$.

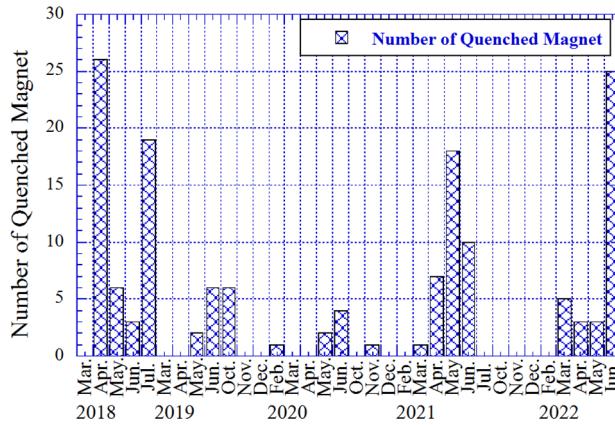


Figure 4: Number of quenched magnets by beams for a month.

For calculating T_{cs} , we use the NbTi cable short sample data as the critical current (I_c) = 3170 A at 4.22 K and 5 T for the QC1P and QC1E cable and I_c = 154 A at 4.22 K and 4 T for the corrector cable.

Figure 5 shows the calculated T_{cs} for the quenched magnet shown by the red symbols, and for comparison, the T_{cs} of the non-quenched magnet in the same magnet-corrector assembly is shown in the same plot by the blue symbols.

T_{cs} of QC1LP/QC1RP is below 6 K, and the magnets quenched over the beam current over 450 mA. T_{cs} of QC1LE is 6.6 K, and five quench events were observed. When the HER beam current was 670 mA and the b_1 magnet quenched in QC1LE, QC1LE did not quench.

T_{cs} of the corrector magnets is in the range from 6.9 K to 8.0 K. In case that T_{cs} was higher than 7.5 K, the corrector magnets were insensitive to quench over the beam currents until June 2022.

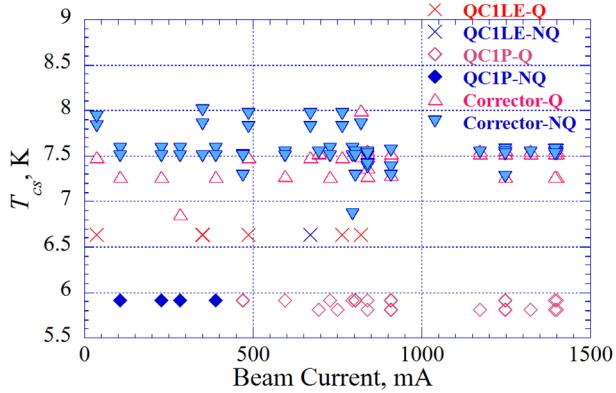


Figure 5: Current sharing temperature versus

CONCLUSION

Beam operation of SuperKEKB with the final focus superconducting magnets started from April 2018. During the operation period from May 2018 to June 2022, 171 quench events induced by beams were observed, and 144 events occurred in the QC1P and QC1E quadrupole magnets, and their corrector magnets.

From the T_{cs} studies of 144 events, the corrector magnets of which T_{cs} was higher than 7.5 K were insensitive to quench for the beam currents up to 1143 mA for HER and 1460 mA for LER.

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