

Figure 3: AXISIS tunnel area after the installation of the test area consisting of two optical tables from TMC (the granite block and tables are covered with wood shielding). The installation of cable trays and infrastructure is finished. The water and pressurised air pipes can be seen on the pillar to the right. Cables on the floor will disappear under a false floor to be installed by mid 2019.



Figure 4: Detailed view on the granite block. The hole to the X-ray hutch is closed with a 25 cm thick lead shielding. Tape on the floor illustrates the path of the laser beam lines to the test area and the granite block, to be installed mid 2019. Also these elements will be located under a false floor.

the tunnel. Due to space requirements for X-ray optics and installation of the granite the separation wall between X-ray hutch and tunnel had to be opened and was replaced where necessary by a thinner lead brick wall.

Two areas in the tunnel will be used for AXISIS: the granite and two optical tabfles with a total length of 7 m. All AXISIS parts will be tested and commissioned using the optical tables as it provides more space and better accessibility. At a later stage the final miniaturised version will be installed onto the granite block. The tunnel area at different construction stages is shown in Figs. 3 and 4.

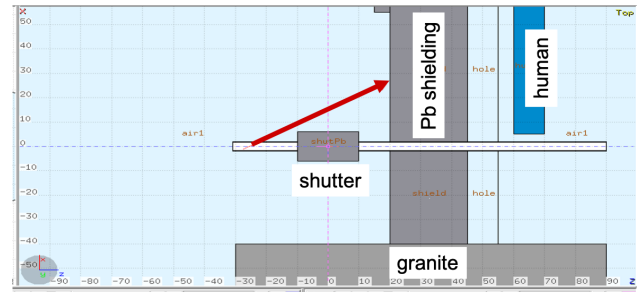


Figure 5: FLUKA simulation model, where the electron beam is bypassing the shutter and is directly sent onto the separation wall between tunnel and hutch.

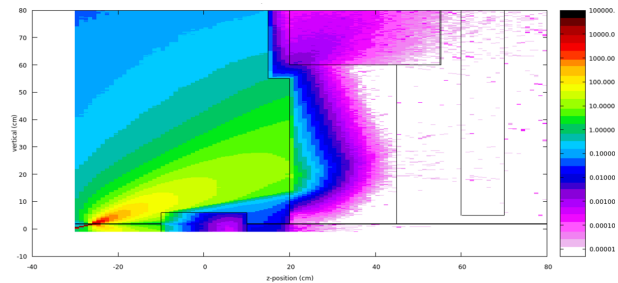


Figure 6: FLUKA dose rate simulation result for the above mentioned geometry. The dose rate will stay below $0.5 \mu\text{Sv/h}$ in the X-ray hutch by using a 25 cm thick lead shielding.

RADIATION PROTECTION SIMULATIONS

The thickness of the lead shielding in the hole between the X-ray hutch and the tunnel was evaluated with dose rate simulations performed with the monte-carlo tool FLUKA [5, 6]. For the simulation it was assumed, that the electron beam gets an erratic kick through a dipole and is sent directly onto the wall, bypassing the electron beam dump and the X-ray shutter and travelling through the beam pipe and the air. The simulation model is shown in Fig. 5. The beam path is indicated with a red dashed arrow. A human standing in the X-ray hutch is indicated with blue volume. The threshold of $0.5 \mu\text{Sv/h}$ in the X-ray hutch should not be exceeded. Therefore, the thickness of the lead shielding with the above mentioned beam parameters was calculated to 25 cm. The results of the dose rate simulation is shown in Fig. 6.

AXISIS OPERATIONAL STAGES

After the ongoing installation of laser, laser beam lines and the accelerator components on the test area AXISIS will be commissioned in stages. These stages are listed below:

- **Stage 0:** *Hardware commissioning, low power beam tests, performance optimization on the test side area and access without radio-protection interlock system.* In this stage the THz generation system and the THz gun will move from the CFEL test stand to the tunnel and the THz linac will be commissioned and characterised with a dedicated beam diagnostic line.

Table 2: Electron Beam Parameters for Access Without Radio-Protection Interlock*

	Unit	Value
Beam energy	MeV	< 1
Bunch Charge	fC	< 500
Repetition Rate	Hz	< 100

*All values must be simultaneously satisfied.

- **Stage 1:** *Energy and intensity ramp up on the test side. No access to the tunnel during operation.*
In this stage the electron beam parameters will be ramped up to their nominal parameters.
- **Stage 2:** *First X-rays in the tunnel. No access to the tunnel during operation.*
In this stage the ICS hardware will be installed and the X-ray production will be commissioned and characterised.
- **Stage 3:** *Commissioning of X-ray experimental area on the granite. No access to the tunnel during operation.*
In this intermediated stage the full setup will be optimised and installed onto the granite block. First X-rays will be sent to the X-ray hutch. To do so, the lead shielding has to be modified, shutters and safety systems will be upgraded.
- **Stage 4:** *Commissioning of user operation, final stage of the AXISIS project, first users.*

Stage 0 and Stage 4 are illustrated in Figs. 7 and 8. Green indicates free access without radiation protection interlock, in this case the beam parameters have to stay under a certain threshold. The parameters are listed in Table 2. In case of beam parameters above the limit the interlock system will block the access to the tunnel area. During the first 3 stages the radio-protection shielding wall between tunnel and x-ray hutch is completely closed as only the test side will be operational.

TIMELINE

The AXISIS laboratory will become operational during 2019. The experimental chamber for the THz gun and the THz linac is currently in production. The THz gun tests have been already performed at the CFEL lab. Most of the parts for the beam diagnostic line are ready for installation. The

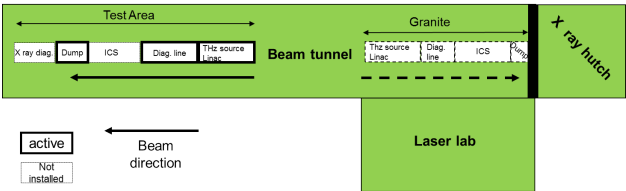


Figure 7: AXISIS commissioning stage 0: first hardware tests on the test side.

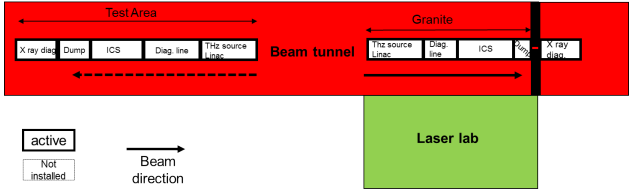


Figure 8: AXISIS commissioning stage 4, final stage for user operation on the granite block.

radiation protection interlock system installation is foreseen in winter 2019. The start of the installation of the electron beam line in the tunnel is planned for September 2019.

CONCLUSION

The AXISIS project is currently at the end of its construction phase. The tunnel is fully equipped with the accelerator relevant infrastructure. Radiation protection studies were performed with the worst case machine protection scenario. The required shielding was designed accordingly and installed. A commissioning plan including several stages was developed. After the installation of the accelerator chamber and the installation of the laser beam lines the AXISIS facility aims for first electron beams in fall 2019.

ACKNOWLEDGEMENTS

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