

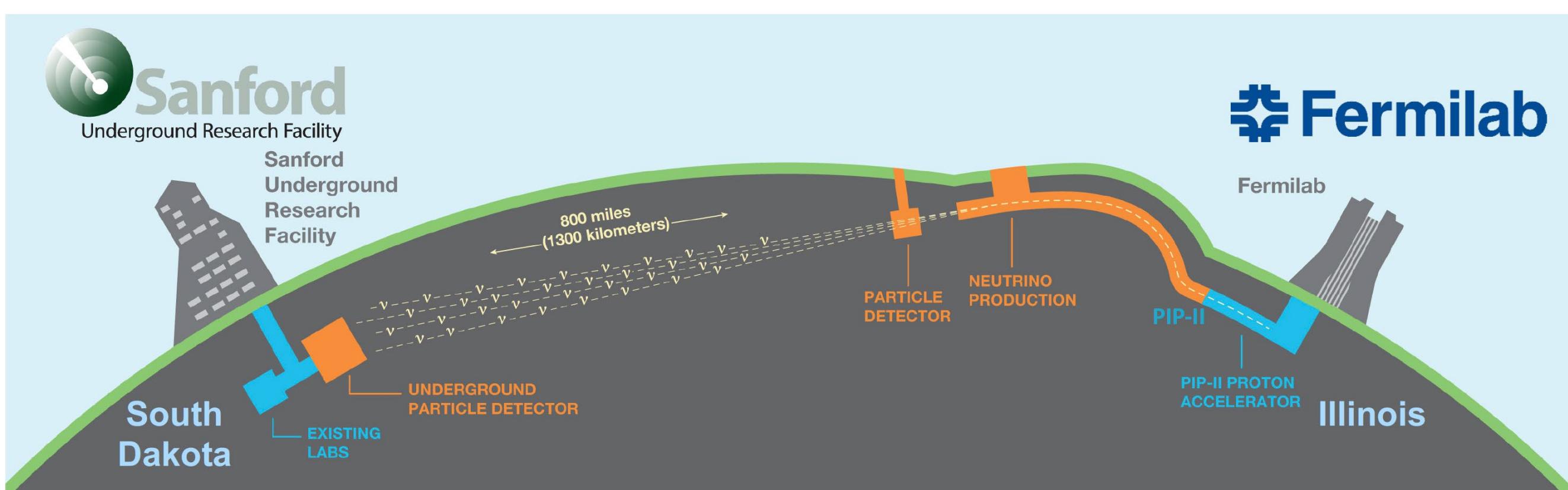
Overview of Collaborative Research Between UNICAMP in Brazil and Fermilab in Cryogenics

Mark Adamowski¹, Cris Adriano², Thiago P. M. Alegre², Elisabete M. Assaf⁶, Jose M. Assaf³, Flor de M. Blaszczyk¹, Dilson Cardoso³, Daniel Correia², Roza Doubnik¹, Magda B. Fontes⁴, Rosembergue G. Gonçalves³, Alan Hahn¹, Sergey Koshelev¹, Ana Amelia B. Machado², David Montanari¹, Helio Da Motta⁴, Robert Mrowca¹, Dirceu Noriler⁵, Pascoal J. G. Pagliuso², Ettore Segreto², Zachery West¹

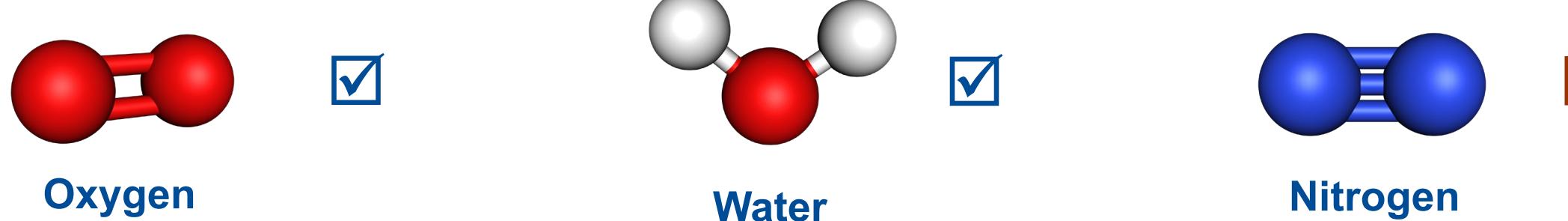
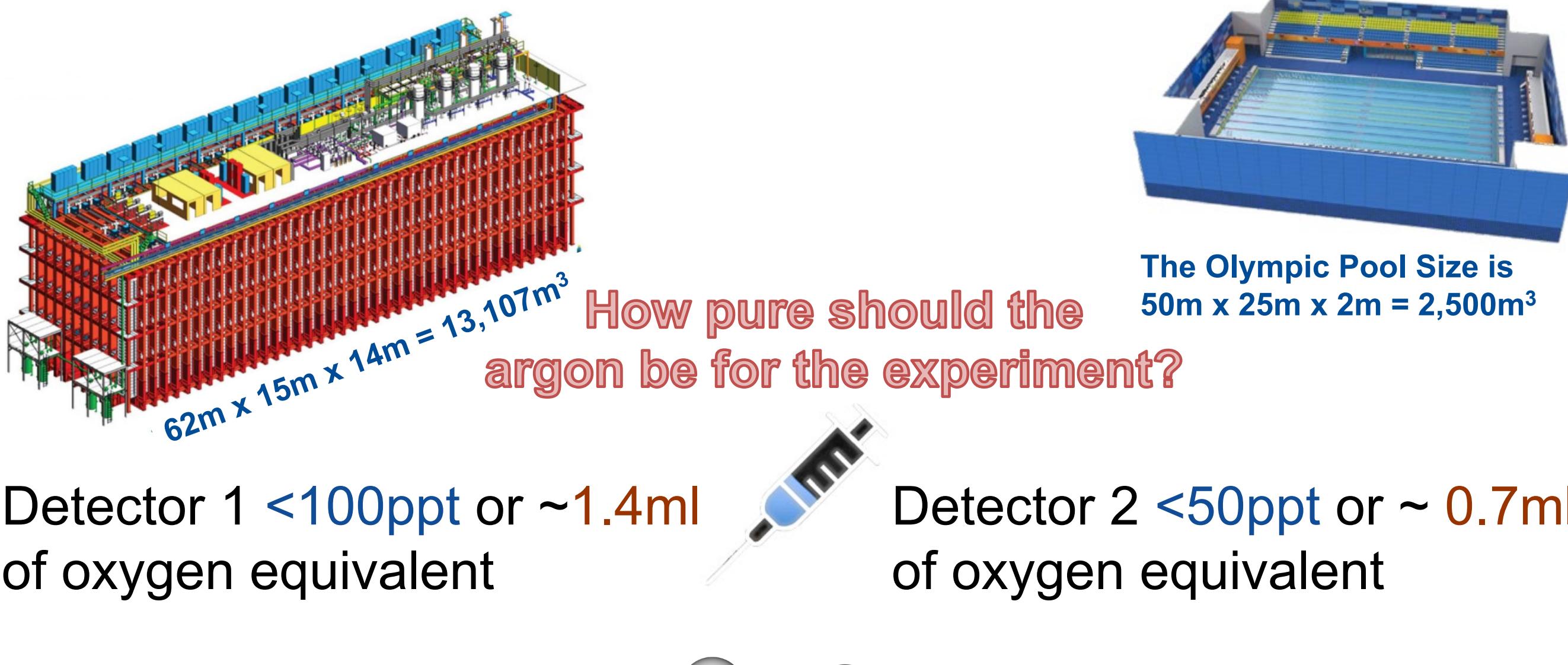
¹ Fermilab, USA. ² "Gleb Wataghin" Institute of Physics, UNICAMP, Brazil. ³ The Research Center on Advanced Materials and Energy, UFSCar, Brazil. ⁴ The Brazilian Center for Research in Physics, Brazil. ⁵ School of Chemical Engineering, UNICAMP, Brazil. ⁶ São Carlos Institute of Chemistry, The University of São Paulo, Brazil

Background

The Long-Baseline Neutrino Facility (LBNF), located at the Sanford Underground Research Facility in Lead, South Dakota, hosts the Deep Underground Neutrino Experiment (DUNE).



The cryostats contain 17,500 metric tons of ultra-pure liquid argon (LAr) each. It is like 5 Olympic pools



Contaminants in argon, such as nitrogen (N₂), oxygen, and water, significantly affect experimental results. It is crucial to keep them low. The argon is purified using media, which capture O₂ and water. As the filters can't remove N₂, it must be kept low in the argon purchasing specification.

Purification Media and Innovative Method

A systematic study incorporating collaborative materials, methods, and research [3], [8], simulation models [6], [9], and experimental results [10] have revealed that zeolite Li-FAU is an effective adsorbent for removing nitrogen and water impurities during liquid argon circulation.

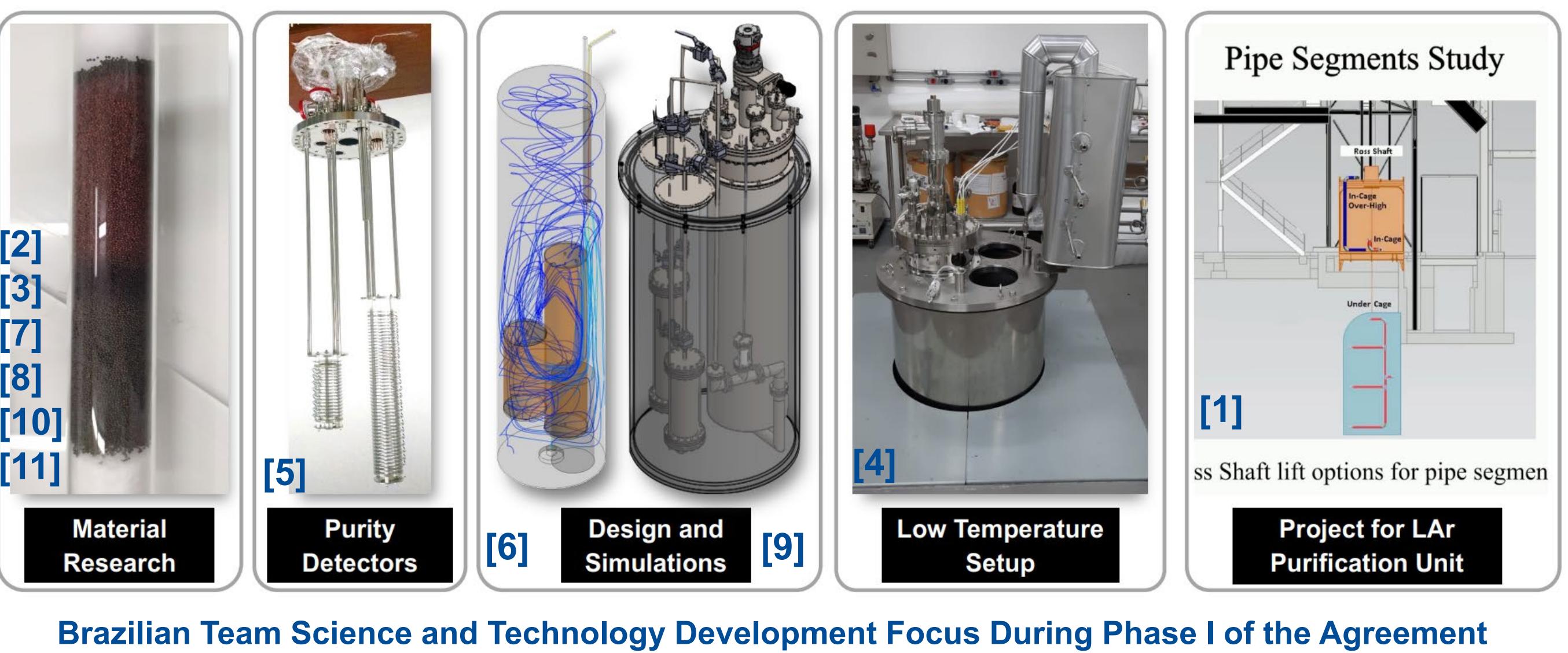


Brazil State University of Campinas (UNICAMP) focuses on advanced argon purification and photodetection for LBNF/DUNE.

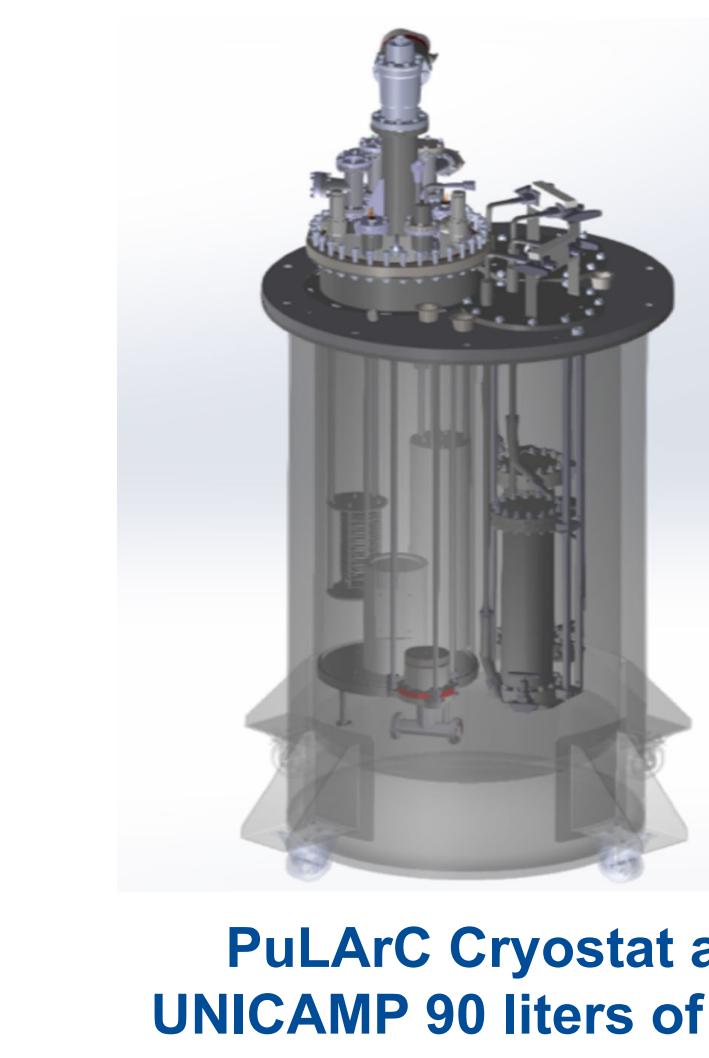
During Phase I worked on:

- Filtration materials research,
- Purity monitors/detectors,
- Design and process simulations,
- Cryostat for purification media testing,
- Equipment delivery and installation.

Collaboration with Brazil



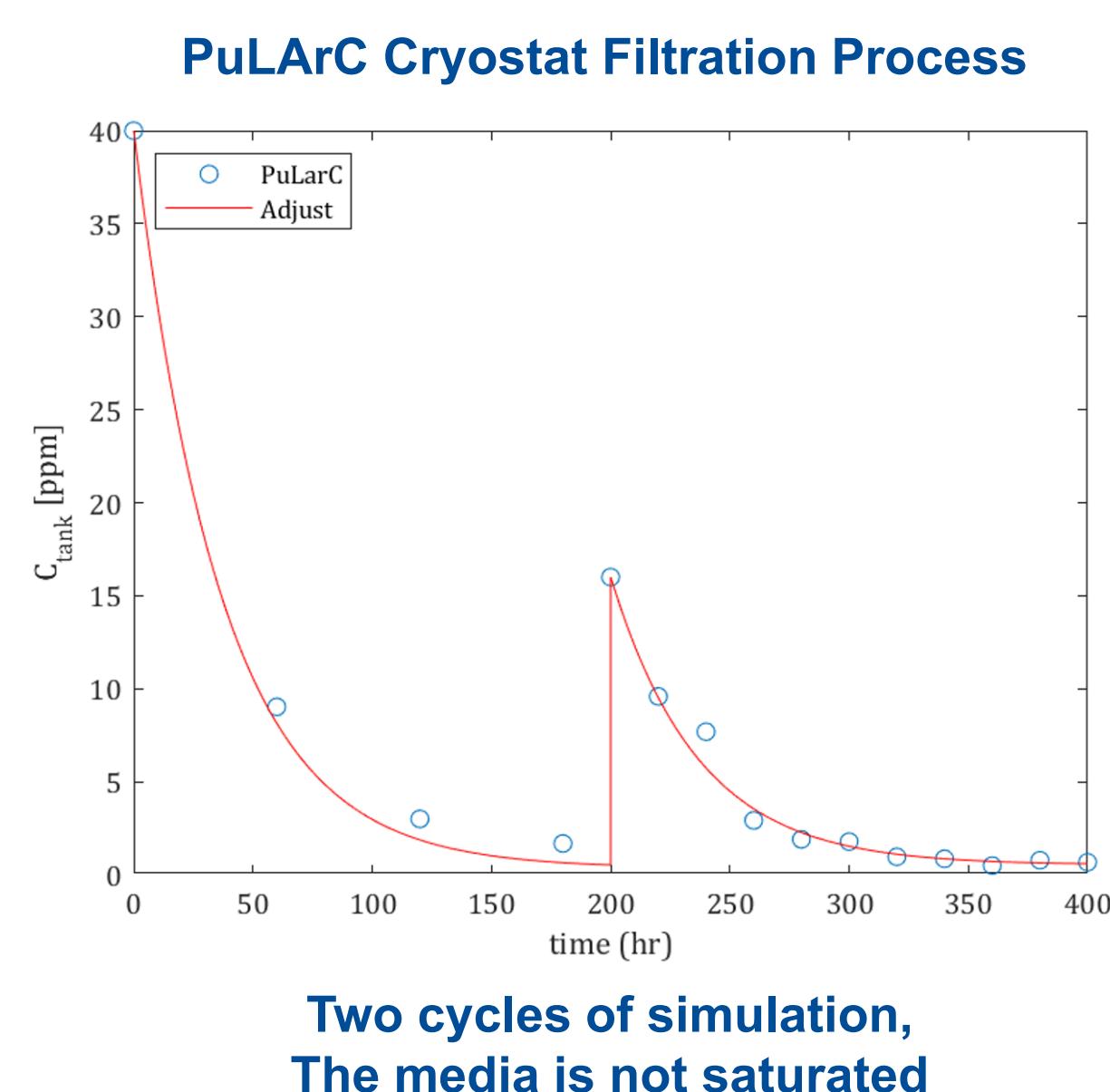
Liquid Argon Purification Experiment at Unicamp



UNICAMP constructed a test facility, the **Purification Liquid Argon Cryostat** (PuLArC), to study argon purification [4].

Testing at the PuLArC facility demonstrated:

1.2 kg of Li-FAU zeolite adsorbent showed a reduction of the N₂ contamination from 20-50 ppm to 0.1-1.0 ppm within 1-2 hours of active circulation time for several runs [10].



Liquid Argon Purification Experiment at Fermilab

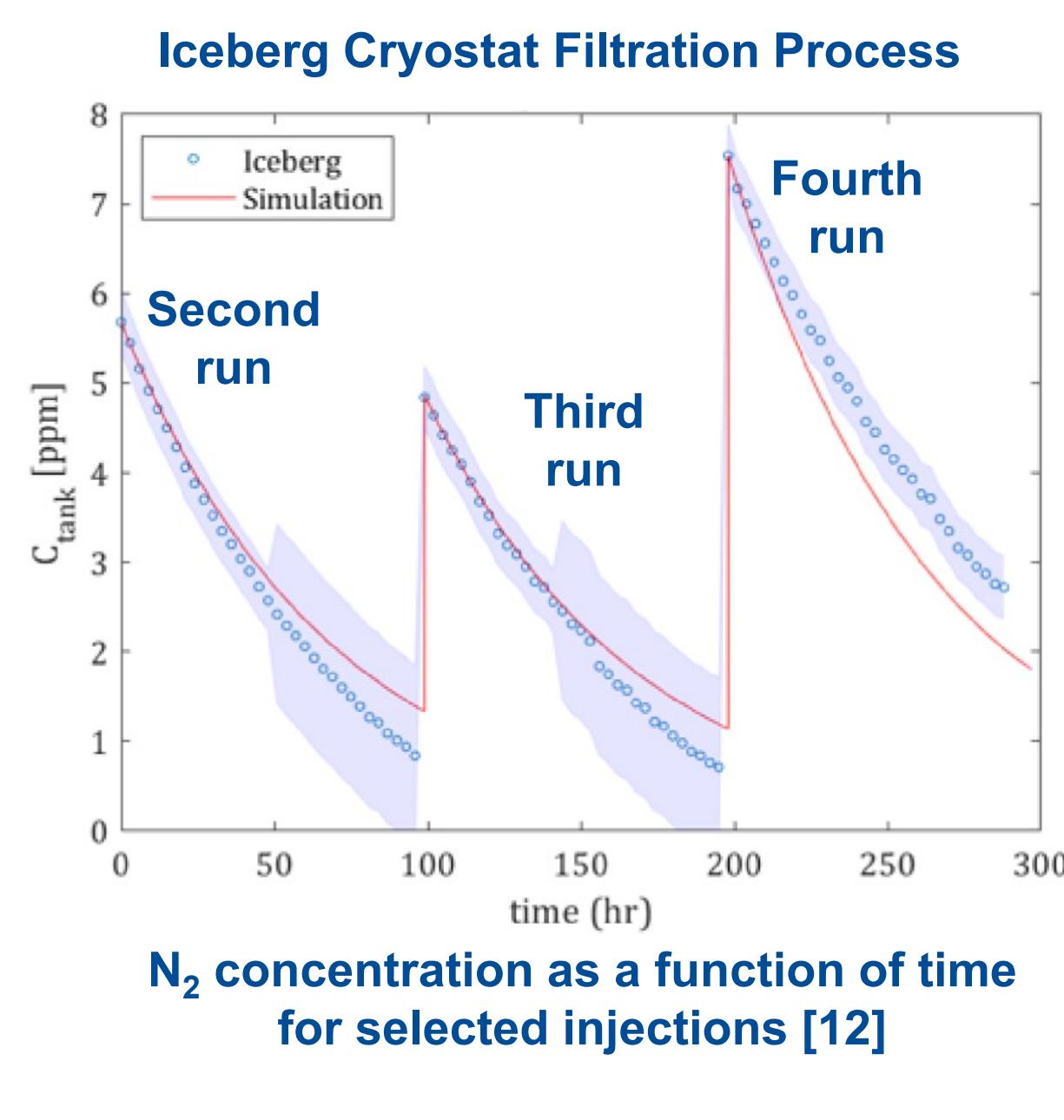
Testing at the **Integrated Cryogenic Experiment for Beam Energy Research and Generation** (ICEBERG) Cryostat in Fermilab's Noble Liquid Test Facility (NLTF), confirmed the effectiveness:

3 kg of Li-FAU zeolite reduced N₂ contamination from ~ 5 ppm of injected N₂ to less than 1 ppm over 96-hour cycles without active circulation [12].

A calibrated gas analyzer was connected to the Iceberg cryostat to monitor N₂ dissolved in LAr.

The cryostat was filled with 2,596 liters of LAr.

Several controlled amounts of N₂ were flushed into the cryostat (15-25 liters each).



Tests	Time = 0 hr	Time = 96 hr
Run 2	5.68 ± 0.10	0.84 ± 0.04
Run 3	4.84 ± 0.07	0.71 ± 0.03
Run 4	7.54 ± 0.14	2.50 ± 0.07

The table contains the mean values of the initial and final N₂ concentrations

Conclusion

The successful testing of Li-FAU as an effective adsorbent for N₂ impurities marks a significant advancement for neutrino experiments, improving LAr quality. Promising results from the PuLArC and Iceberg cryostats suggest that Li-FAU could be a viable alternative to Molecular Sieve 4A in large-scale LAr cryostats. This collaboration highlights the power of international scientific research in advancing neutrino experiments.

Acknowledgment

This manuscript was prepared in collaboration with Brazil's State University of Campinas (UNICAMP) per ICRADA No. FRA-2016-0017 Annex B, using the resources of the Fermi National Accelerator Laboratory (Fermilab), a U.S. Department of Energy, Office of Science, Office of High Energy Physics HEP User Facility.

Fermilab is managed by Fermi Research Alliance, LLC (FRA), acting under Contract No. DE-AC02-07CH11359.

UNICAMP performed work supported by the São Paulo Research Foundation (FAPESP) through grant 2020/01609-2, and the Brazilian Federal Agency for Support and Evaluation of Graduate Education (CAPES) with Financial Code 001.

References

- [1] Technical Notes CRYOFRABR 001/2021: Energy and Mass Balance for LBNF Far Site Argon Circulation and Purification Systems. Dirceu Noriler, Thiago P.M. Alegre et al., EDMS, CERN, 2591041.
- [2] Technical Notes CRYOFRABR 002/2021: Activated-copper-coated alumina granules synthesis. Rosembergue G. L. Gonçalves, Elisabete M. Assaf, J. Mansur Assaf et al., EDMS, CERN, 2621901.
- [3] Technical Notes CRYOFRABR 003/2021: Determination of nitrogen physisorption properties by zeolites for argon purification. Dilson Cardoso et al., EDMS, CERN, 2735051.
- [4] Technical Notes CRYOFRABR 004/2021: A cryostat for liquid argon purification., Magda B. Fontes, K.A. Brant, et al., EDMS, CERN, 2731862.
- [5] Technical Notes CRYOFRABR 005/2021: The Purity Monitor Components and Assembly. A.A. Machado, H.F. Gatti et al., EDMS, CERN, 2909384.
- [6] Technical Notes CRYOFRABR 006/2021: Multi-Component Adsorption Modeling. Dirceu Noriler, Thiago P.M. Alegre et al., EDMS, CERN, 2636487.
- [7] Technical Notes CRYOFRABR 007/2021: Activated-copper-coated alumina granules synthesis. Elisabete M. Assaf, J. Mansur Assaf, Rosembergue G. L. Gonçalves et al., EDMS, CERN, 2735052.
- [8] Technical Notes CRYOFRABR 008/2021: Effects of zeolite particle size on Nitrogen Adsorption Isotherms. Dilson Cardoso et al., EDMS, CERN, 2735053.
- [9] Technical Notes CRYOFRABR 009/2021: Nitrogen Adsorption Modeling. Dirceu Noriler, Thiago P.M. Alegre et al., EDMS, CERN, 27331861.
- [10] Technical Notes CRYOFRABR 010/2023: Innovative Proposal for N₂ Capturing in Liquid Argon Using the Li-FAU Molecular Sieve. Dilson Cardoso, P.G. Pagliuso et al., EDMS, CERN, 2884594.
- [11] Technical Notes CRYOFRABR 011/2023: Proposal for O₂ Capturing in Liquid Argon using the R-LDH Innovative media. Rosembergue G. L. Gonçalves et al., EDMS, CERN, 2909375.
- [12] Technical Notes CRYOFRABR 012/2024: Exploring N₂ Capturing in Liquid Argon using Li-FAU Mol Sieve in the Iceberg Cryostat. Flor de Maria Blaszczyk, S. Koshelev et al., EDMS, CERN, 3121951.

