

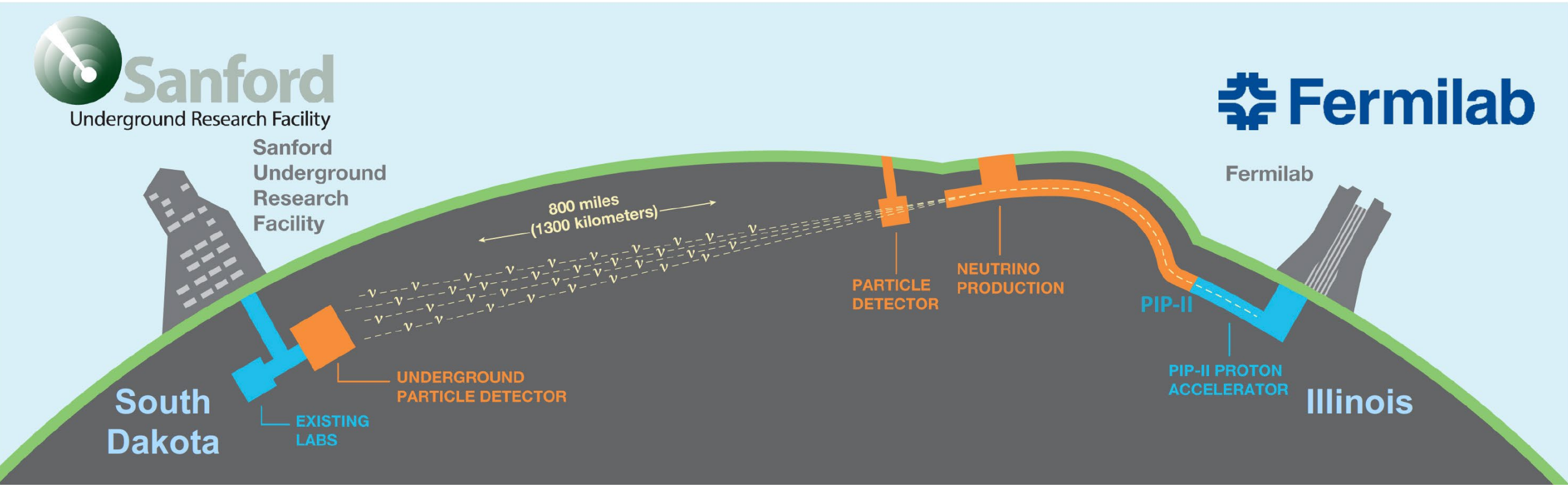
Overview of Collaborative Research Between UNICAMP in Brazil and Fermilab in Cryogenics

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Background

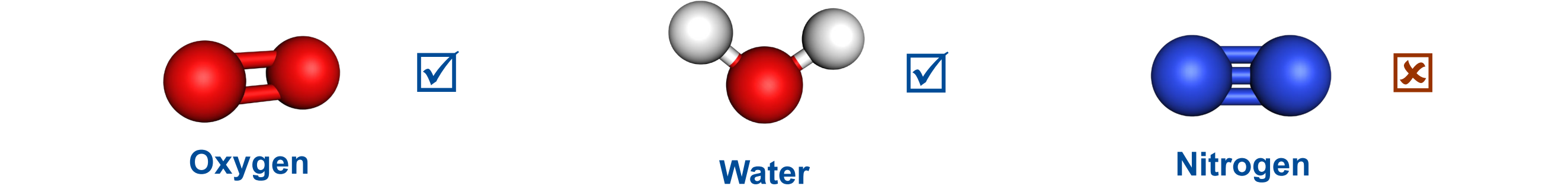
The **Long-Baseline Neutrino Facility** (LBNF), located at the Sanford Underground Research Facility in Lead, South Dakota, hosts the **Deep Underground Neutrino Experiment** (DUNE).



The cryostats contain 17,500 metric tons of ultra-pure liquid argon (LAr) each. It is like 5 Olympic pools

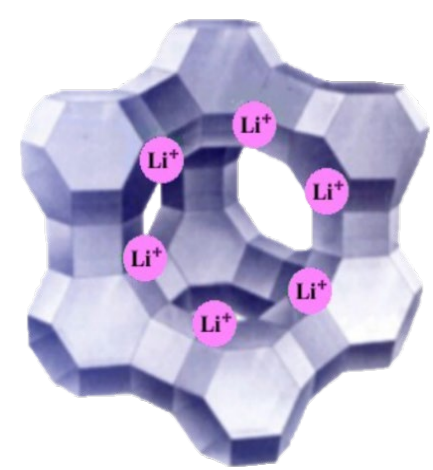


Detector 1 <100ppt or ~1.4ml of oxygen equivalent Detector 2 <50ppt or ~ 0.7ml of oxygen equivalent



Contaminants in argon, such as nitrogen (N₂), oxygen, and water, significantly affect experimental results. It is crucial to keep them low. The argon is purified using media, which capture O₂ and water. As the filters can't remove N₂, it must be kept low in the argon purchasing specification.

Purification Media and Innovative Method



Faujasite LiX

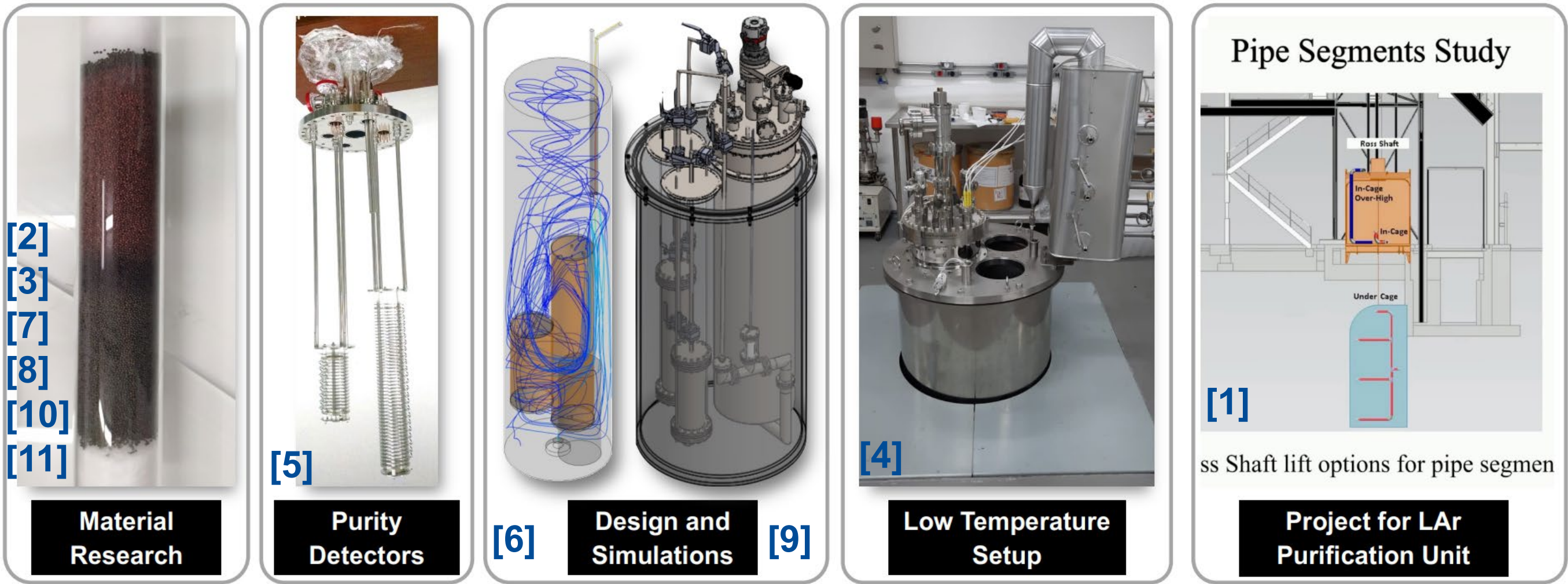
A systematic study incorporating collaborative materials, methods, and research [3], [8], simulation models [6], [9], and experimental results [10] have revealed that zeolite Li-FAU is an effective adsorbent for removing nitrogen and water impurities during liquid argon circulation.

Collaboration with Brazil

Brazil State University of Campinas (UNICAMP) focuses on advanced argon purification and photodetection for LBNF/DUNE.

During Phase I worked on:

- Filtration materials research,
- Purity monitors/detectors,
- Design and process simulations,
- Cryostat for purification media testing,
- Equipment delivery and installation.



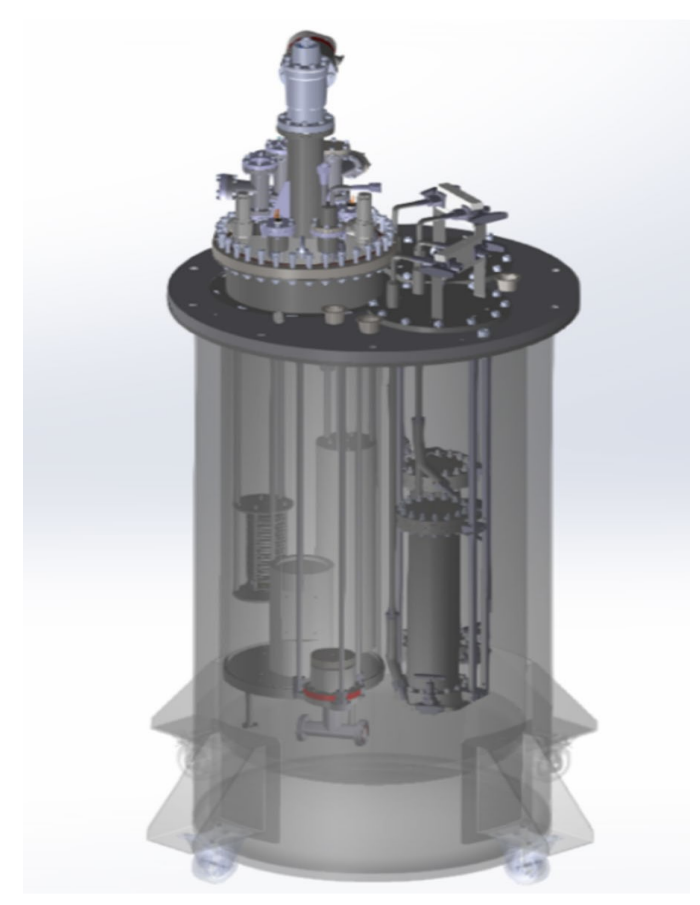
Brazilian Team Science and Technology Development Focus During Phase I of the Agreement

Liquid Argon Purification Experiment at Unicamp

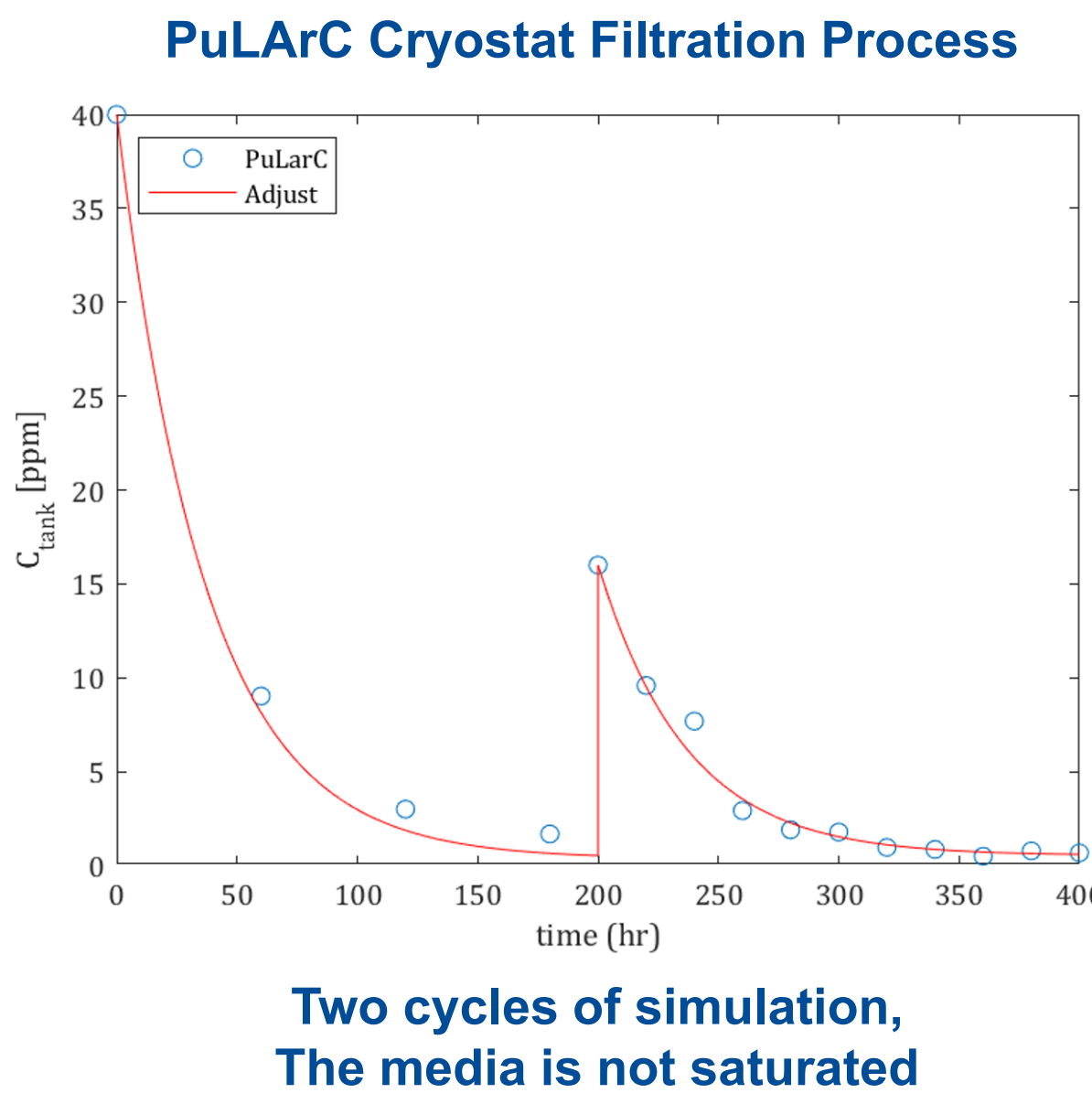
UNICAMP constructed a test facility, the **Purification Liquid Argon Cryostat** (PuLArC), to study argon purification [4].

Testing at the PuLArC facility demonstrated:

1.2 kg of Li-FAU zeolite adsorbent showed a reduction of the N₂ contamination from 20-50 ppm to 0.1-1.0 ppm within 1-2 hours of active circulation time for several runs [10].



PuLArC Cryostat at UNICAMP 90 liters of LAr



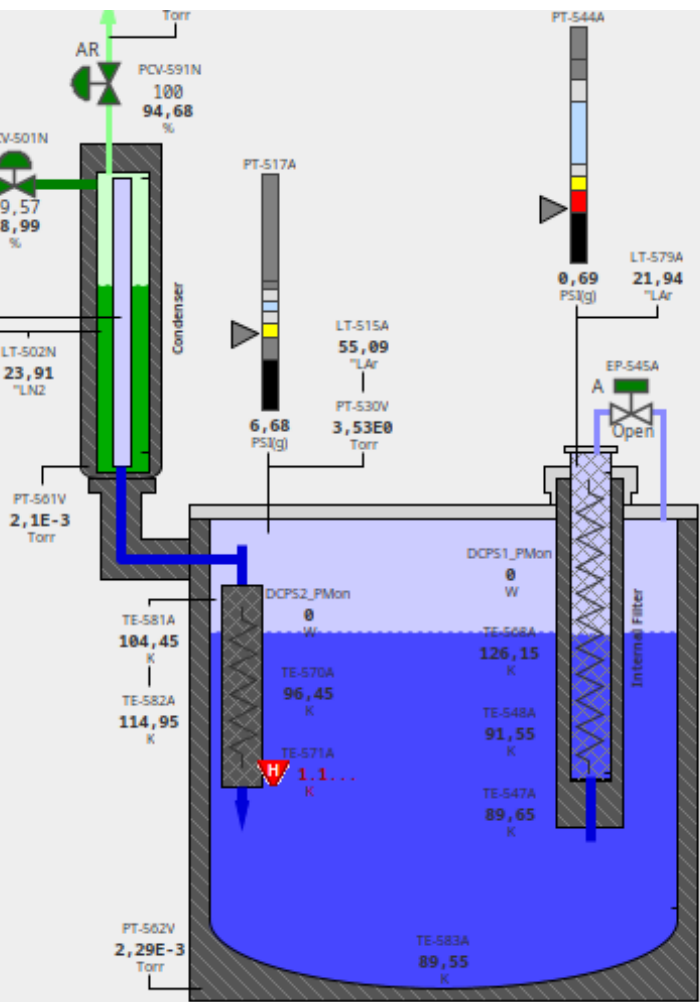
Liquid Argon Purification Experiment at Fermilab

Testing at the **Integrated Cryogenic Experiment for Beam Energy Research and Generation** (ICEBERG) Cryostat in Fermilab's **Noble Liquid Test Facility** (NLTF), confirmed the effectiveness:

3 kg of Li-FAU zeolite reduced N₂ contamination from ~ 5 ppm of injected N₂ to less than 1 ppm over 96-hour cycles without active circulation [12].

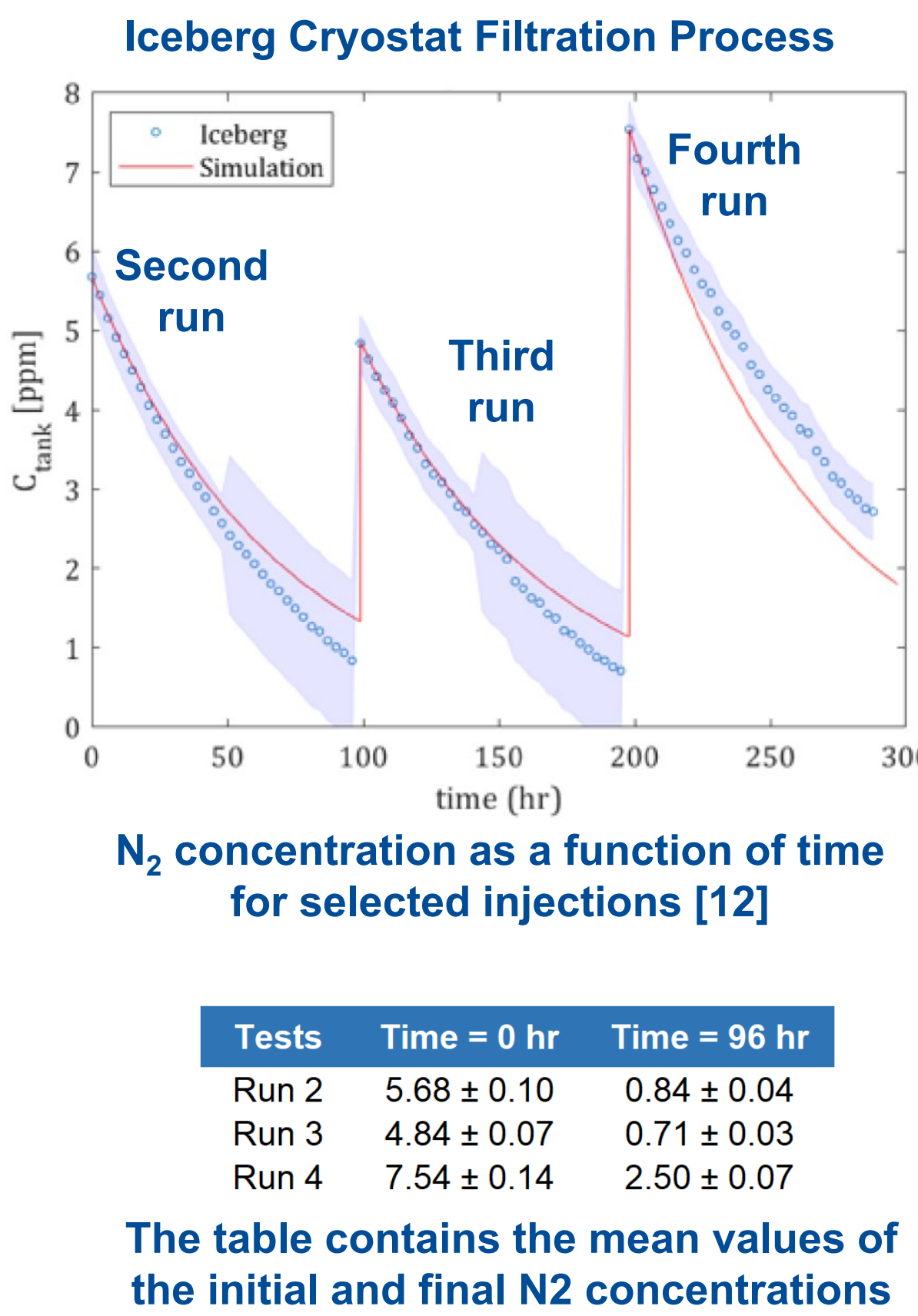
A calibrated gas analyzer was connected to the Iceberg cryostat to monitor N₂ dissolved in LAr.

The cryostat was filled with 2,596 liters of LAr.



ICEBERG Cryostat at Fermilab 3,000 liters of LAr

Several controlled amounts of N₂ were flushed into the cryostat (15-25 liters each).



Tests	Time = 0 hr	Time = 96 hr
Run 2	5.68 ± 0.10	0.84 ± 0.04
Run 3	4.84 ± 0.07	0.71 ± 0.03
Run 4	7.54 ± 0.14	2.50 ± 0.07

The table contains the mean values of the initial and final N2 concentrations

Conclusion

The successful testing of Li-FAU as an effective adsorbent for N₂ impurities marks a significant advancement for neutrino experiments, improving LAr quality. Promising results from the PuLArC and Iceberg cryostats suggest that Li-FAU could be a viable alternative to Molecular Sieve 4A in large-scale LAr cryostats. [This collaboration highlights the power of international scientific research in advancing neutrino experiments.](#)

Acknowledgment

This manuscript was prepared in collaboration with Brazil's State University of Campinas (UNICAMP) per ICRADA No. FRA-2016-0017 Annex B, using the resources of the Fermi National Accelerator Laboratory (Fermilab), a U.S. Department of Energy, Office of Science, Office of High Energy Physics HEP User Facility.

Fermilab is managed by Fermi Research Alliance, LLC (FRA), acting under Contract No. DE-AC02-07CH11359.

UNICAMP performed work supported by the São Paulo Research Foundation (FAPESP) through grant 2020/01609-2, and the Brazilian Federal Agency for Support and Evaluation of Graduate Education (CAPES) with Financial Code 001.

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