



**Jennifer Case, Andrew Whitbeck, Jonathan Eisch**  
Modernizing Fermilab's Control Hardware  
12/05/2023

In partnership with:

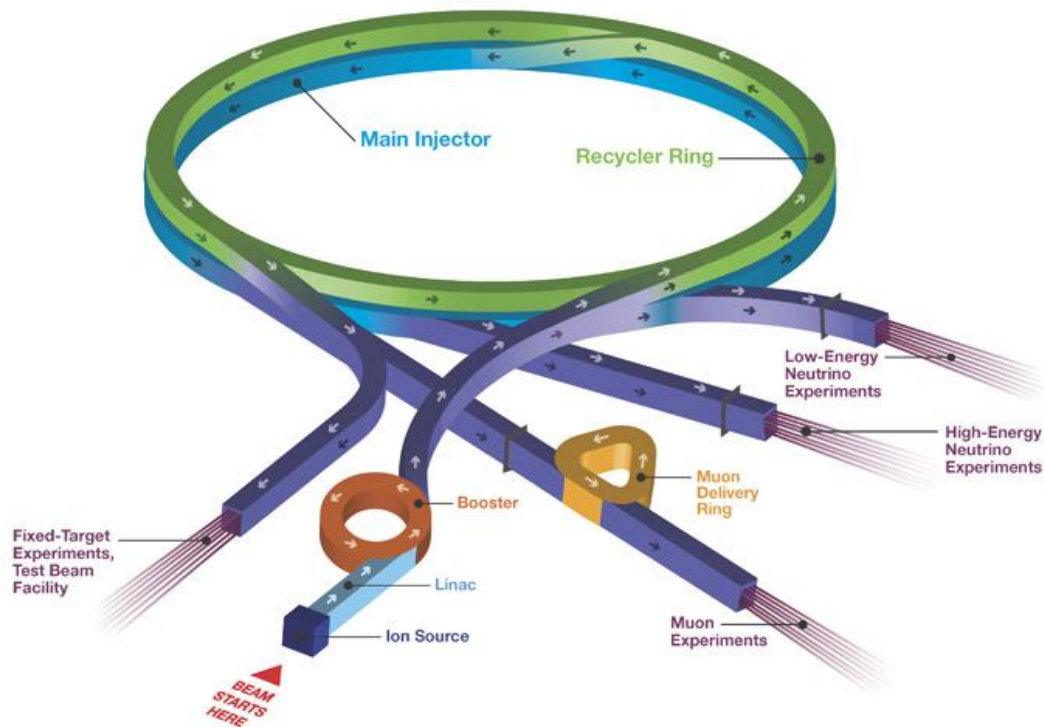


# Overview

- Overview of Fermilab
- Overview of the ACORN Project
- History of Fermilab's Control System
- Summary of Fermilab's Control System CAMAC Subsystem
- Requirements for New Control Hardware
- Conceptual Design:  $\mu$ TCA Replacement Hardware

**Goal:** Provide an overview of the ACORN project's plan to modernize Fermilab's control system hardware.

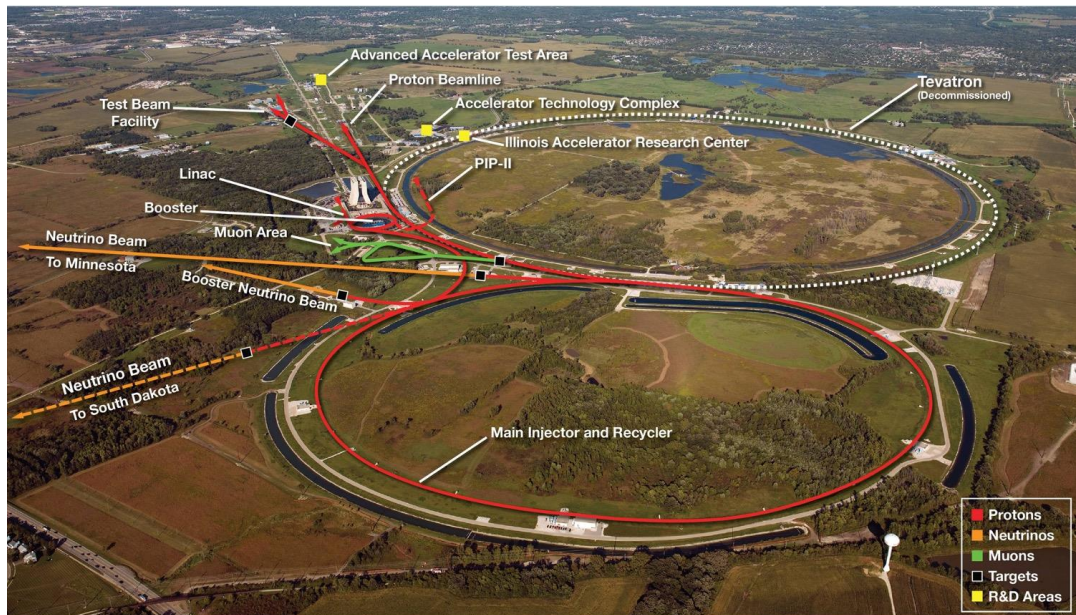
# Overview of Fermilab



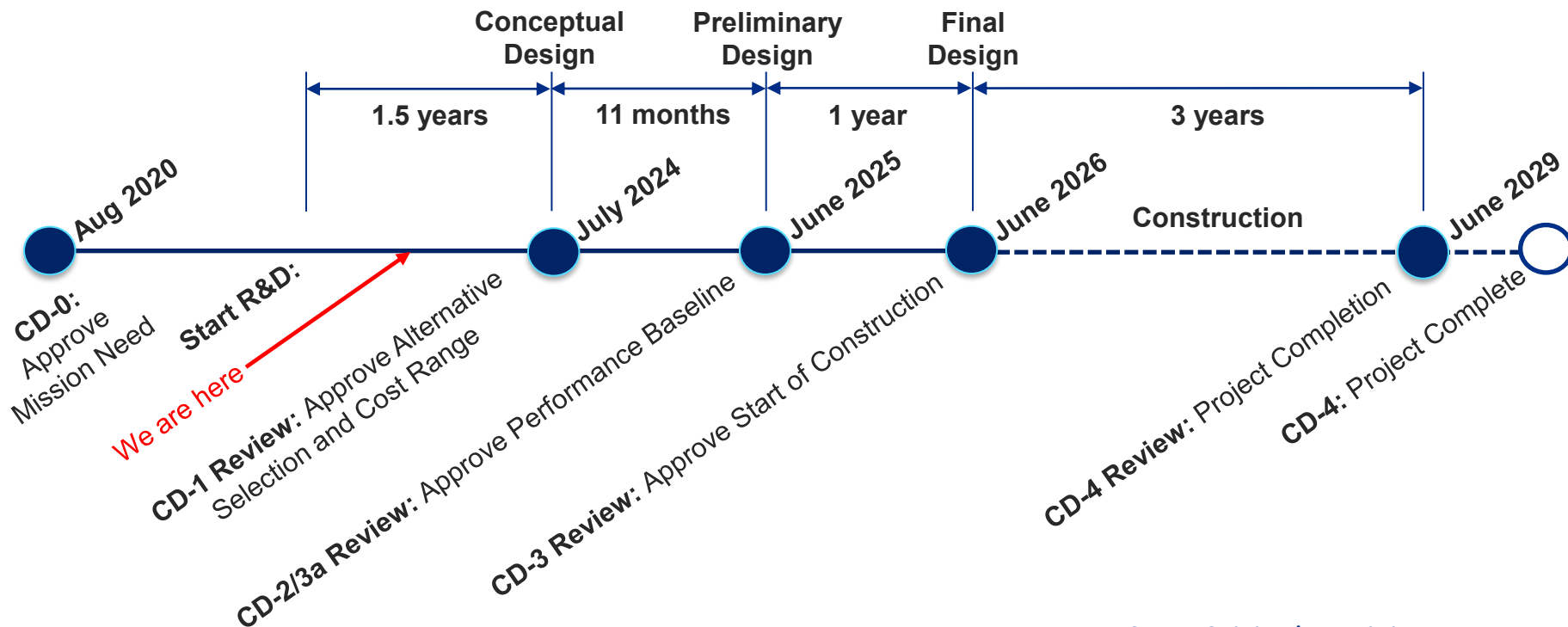


# Accelerator Controls Operations Research Network (ACORN)

- The ACORN Project is a DOE O413 project that will modernize the laboratory's **accelerator control system** and replace end-of-life **accelerator power supplies**.
- Project start was approved August 28, 2020.
- Total Project Cost (TPC) range: 100 – 142M\$
- Project Completion: 2028 – 2030



# Project Timeline



CD = Critical Decision

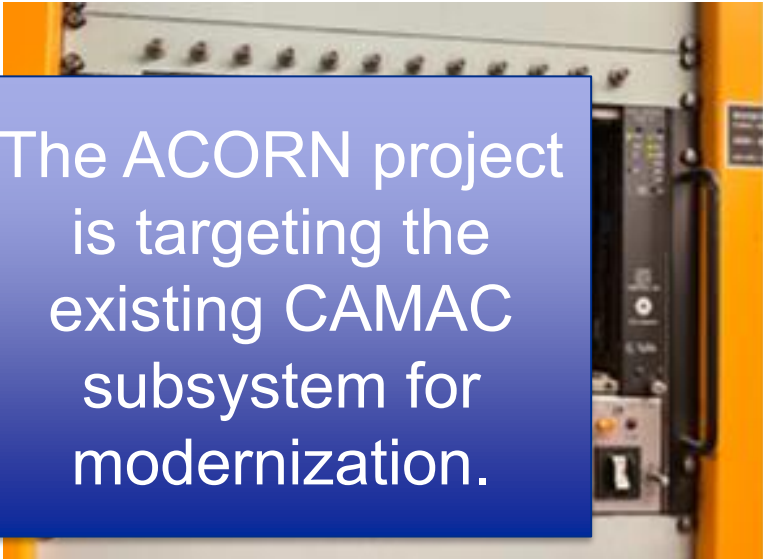
# History of Fermilab's Control System

- Utilized the CAMAC standard to build a significant portion of the control system
  - Ex: power supply controllers, digital I/O, analog readback controllers, etc.
- Also utilized custom-made hardware
  - Ex: Analog readbacks, vacuum control, edge computing, etc.
- Incorporates new hardware to meet project needs



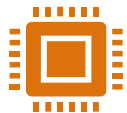
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The ACORN project is targeting the existing CAMAC subsystem for modernization.

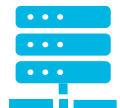
# CAMAC Card Summary



**2,184** CAMAC Cards



**257** Crates



**78** Modules



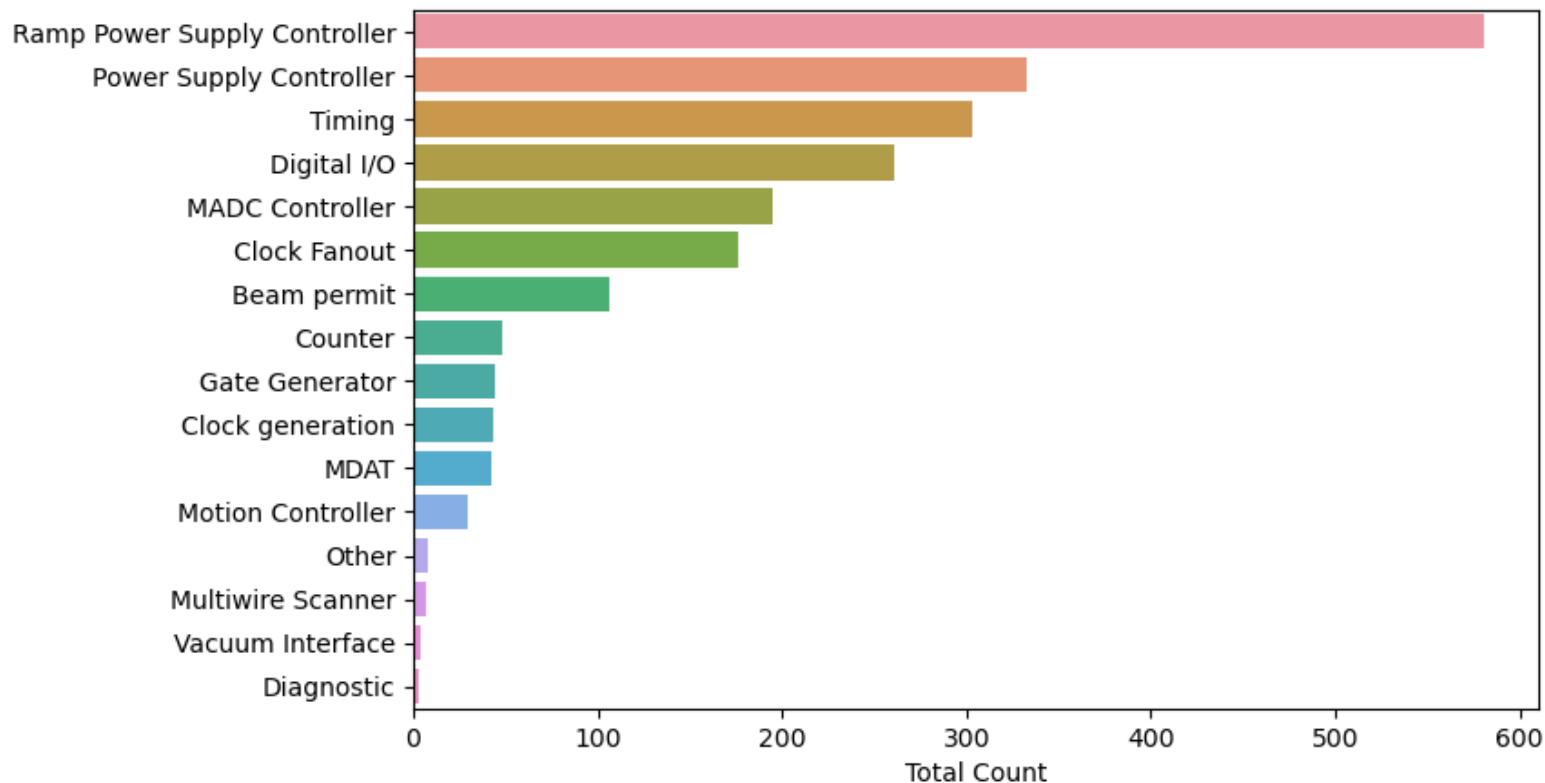
**208** MADCS

## Functions:

- Power Supply Controller
- Ramping Power Supply Controller
- Clock Generation
- Timing
- Beam Permits
- MDAT Link
- Digital I/O
- Analog Readback Controllers
- Analog Readback
- Gate Generator
- Counters
- Motion Controller
- Specialized Links (Abort or MDAT)
- Multiwire Controller
- Vacuum Interface
- Other



# CAMAC Card Summary



# Requirements for New Control Hardware

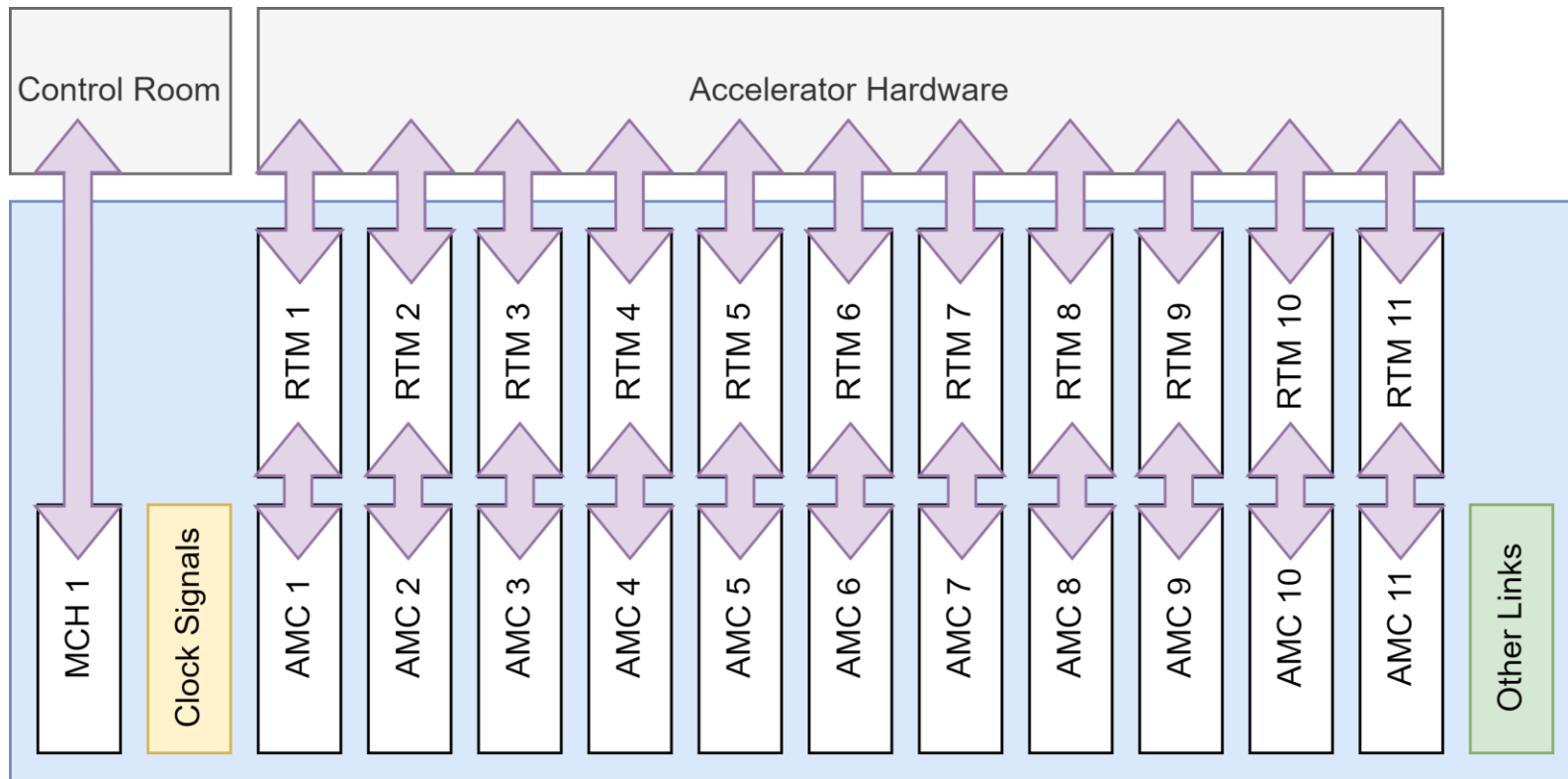
- Rear I/O to interface with existing edge connectors and cabling
- High-speed communications to industry-standard Ethernet
- Remote power and cooling monitoring and management
- Hot-swappable for online maintenance
- Practical ability to produce fully-custom hardware and software in-house for long-term supportability
- Flexible communications to enable low-latency, high-speed communications for online automation and AI control
- Multi-vendor commercial solutions for management and device hardware

# ACORN Conceptual Design: $\mu$ TCA

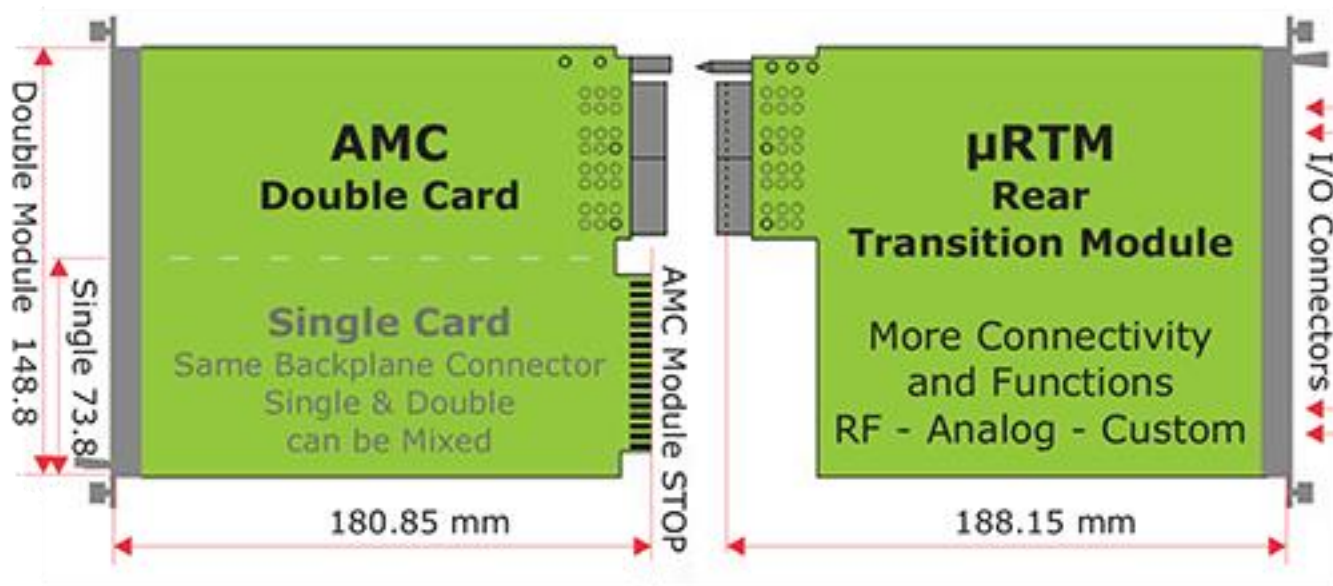
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- Multi-vendor commercial solutions for management and device hardware

Solution: MTCA.4

# Conceptual Design: ACORN's $\mu$ TCA Crate



# Conceptual Design: ACORN's $\mu$ TCA Cards



- Commercial AMC card
- FPGA + microcontroller
- In-house  $\mu$ RTM
- Connector Daughter Board that allows flexibility to interface with different connectors



# Conceptual Design: Card Types

850+

## Ramping Power Supply Controller

*Versions: 12V, 24V*

CAMAC Functions replaced:

- Ramping Power Supply Controller
- Power Supply Controller

1000+

## Analog Readback

*Versions: Voltage, Current*

CAMAC Functions replaced:

- Analog Readback
- Analog Readback Controllers

550+

## Digital I/O

*Versions: 5V Slow, 5V Fast, 24V*

CAMAC Functions replaced:

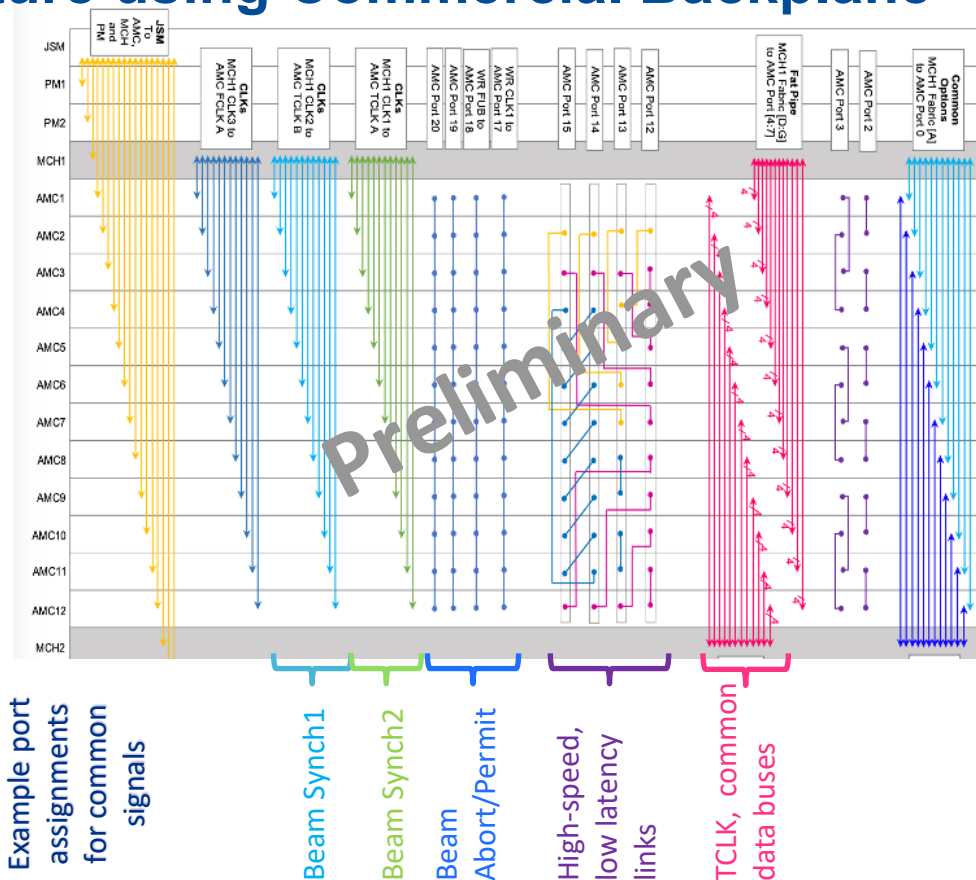
- Timing
- Digital I/O
- Gate Generator
- Counter

## Remaining Functions:

- ~~Clock Generation~~
- Motion Controller
- ~~Beam Permit~~
- ~~MDAT Link~~
- Multiwire Controller
- Vacuum Interface
- ~~Other~~

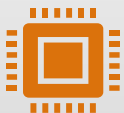
# Conceptual Design: Infrastructure using Commercial Backplane

- Provide **common infrastructure** to each AMC across backplane
  - Exploring the use of a custom secondary MCH to distribute common clocks and data buses on Fat Pipe ports
- Support high-speed ethernet for readout (40 GbE on Fat Pipe)
- Provide high-speed, low-latency links for AMC communication
  - to support advance automation and AI/ML applications
- Provide common debugging interface



# Summary

## Old Hardware



**2,184** CAMAC Cards



**257** CAMAC Crates



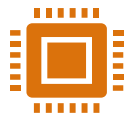
**78** Modules



**208** MADCS



## New Hardware



**>2,000**  $\mu$ TCA Cards



**>400**  $\mu$ TCA Crates



**~10** RTMs